

Center Lap



Better for Excell-O center lap and similar machines

CENTER LAP ALUMINUM OXIDE - VITRIFIED BOND

- . Specially formulated wheel treatment provides added lubricity to the wheel, minimizing risk of metallurgical damage
- The larger diameter spindle ensures minimal deflection and rigid support
- · Precise dimensional tolerances ensure accurate location of part centers

				TRADENAME:	CENTER LAP					
				ABRASIVE:	Aluminum Oxide					
SHAPE	SIZE (D x T)	SPINDLE DIA.†	MAX. RPM*	MIN./STD. PKG.	SPEC	PART #				
Center Lap Mounted Points										
_	1/2 x 2**	1/2	65,000	5/25	A80-VVM	614636 21421				
_	1 x 2**	1/2	15,900	5/25	A80-VVM	614636 22926				

[†] Spindle length is 1-1/4"

Dress the center lap mounted points frequently to ensure accurate and smooth center holes.

It is the user's responsibility to refer to and comply with ANSI B7.1

Resin Bond



Best choice for fast stock removal

NORZON ZIRCONIA ALUMINA – RESIN BOND

- · Zirconia alumina abrasive blend for 2X faster cut rate than standard aluminum oxide
- Strong grain and specially formulated organic bond provide 4X greater life than aluminum oxide points, while reducing vibration and wheel chatter
- · Ideal for removing parting lines, fins and small risers from castings, and smoothing and blending of welded areas



Better choice for fast stock removal and long life

CHARGER Z/A & A/O BLEND - RESIN BOND

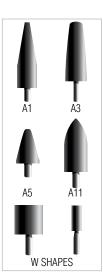
- Durable zirconia alumina and aluminum oxide abrasive blend delivers 35% faster cut rate than standard aluminum oxide; an aggressive, free cut, and more parts cleaned in less time to substantially increase productivity
- Specially formulated organic bond provides 2X greater life than standard resin bonds while reducing vibration and
- Better choice for removing parting lines, fins and small risers from castings, and smoothing and blending

BETTER

Charger mounted point pre-packed in small packages are ideal for vending machines, pegboards, small jobs, and carrying to job site

				TRADENAME:	NORZON		CHARGER	
				ABRASIVE:	Zirconia Alumina		Zirconia Alumina/Aluminum Oxide	
SHAPE	SIZE (D x T)	SPINDLE DIA.†	MAX. RPM*	MIN./STD. PKG.	SPEC	PART #	SPEC	PART #
Resin Bo	nd Mounted F	Points						
A1	3/4 x 2-1/2	1/4	19,800	5/25	NZ24-UBXR1	614636 16457	Charger	614636 16458
A3	1 x 2-3/4	1/4	16,100	5/25	NZ24-UBXR1	614636 16459	Charger	614636 16460
A5	3/4 x 1-1/8	1/4	45,000	5/25			Charger	614636 16462 NS
A11	7/8 x 2	1/4	19,860	5/25	NZ24-UBXR1	614636 16463	Charger	614636 16464
W189	1/2 x 2	1/4	24,000	5/25	NZ24-UBXR1	614636 16465	Charger	614636 16466
W197	5/8 x 2	1/4	21,000	5/25	NZ24-UBXR1	614636 16467		
W207	3/4 x 1-1/2	1/4	24,000	5/25			Charger	614636 16470
W208	3/4 x 2	1/4	18,750	5/25	NZ24-UBXR1	614636 16471		
W220	1 x 1	1/4	25,500	5/25	NZ24-UBXR1	614636 17520	Charger	614636 17521
			25,500	5 V				
W221	1 x 1-1/2	1/4	19,120	5/25	NZ24-UBXR1	614636 16473	Charger	614636 16474
W222	1 x 2	1/4	15,900	5/25	NZ24-UBXR1	614636 16475	Charger	614636 16476
+ Cnindla	longth in 1 1/0	v						

TIER: BEST



^{*} Maximum RPM valid to 1/2" overhang. See package insert for other overhangs.

^{**} Pointed 60°

[†] Spindle length is 1-1/2" * Maximum RPM valid to 1/2" overhang. See package insert for other overhangs.

NS Non-stock; contact your Norton representative for current order quantities and lead times.